

Mr Chris Chapman  
Aster Group  
Sarsen Court  
Devizes  
SN10 2AZ

**AkzoNobel Decorative Paints UK**  
Wexham Road  
Slough  
Berkshire  
SL2 5DS

07 July 2017  
Reference: GB-133595

Dear Chris,

**re.: 2017-2023/Aster/Tender spec**

Following your recent request, it is my pleasure to enclose the systems that I have prepared External for 2017-2023/Aster/Tender spec. I trust that the systems are self-explanatory and fully cover the areas and substrates requested.

**Important Notes**

In order to achieve the optimum results it is extremely important to adhere to the systems and Site Work Instructions v6 quoted. Please note that AkzoNobel Decorative Paints UK will not accept responsibility for any amendments to or unauthorised usage of the wording contained in the system sheets or in the Site Work Instructions v6.

Prior to the start of the painting contract, Client & Contractor must agree arrangements with regard to the Site Work Instructions v6 clauses below.

- |                                 |  |
|---------------------------------|--|
| 1. Section 2: Conditions of Use | Building Repairs/Prior to Paint work           |
| 2. Section 2: Conditions of Use | Responsibility to Confirm Surface as Specified |
| 3. Section 6: Colour            | All Clauses                                    |

To ensure the smooth implementation of the project, I would be grateful if you would contact me once you have appointed a Main Contractor and/or Contract Partner on the contact details below.

If I can be of any further help, I can be contacted through any details listed below.

Yours Sincerely,

Craig Wilson

Specifier Account Manager  
AkzoNobel Decorative Paints UK  
Telephone: +44 07920373049  
E-mail: craig.wilson@akzonobel.com

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## ***Project Notification***

From: Chris Chapman  
To: Craig Wilson  
Company: AkzoNobel Decorative Paints UK  
E-mail: craig.wilson@akzonobel.com  
Date:

Address: Aster Group  
Sarsen Court  
Devizes  
SN10 2AZ

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Please note that I have specified AkzoNobel Decorative Paints Dulux Trade on the project listed below. In order to ensure the smooth implementation of this specification will you please inform your local AkzoNobel representative in order that they can provide commercial and technical assistance as appropriate.

**Project Title and Address:**

2017-2023/Aster/Tender spec

**AkzoNobel Ref.**

GB-133595

United Kingdom

**Main Contractor for 2017-2023/Aster/Tender spec**

Contact Name:  
Chris Chapman

**Address:**

Aster Group  
Sarsen Court  
Devizes  
SN10 2AZ

**Painting Sub-Contractor (if known) for 2017-2023/Aster/Tender spec**

Contact Name:

**Address:**

**Contract Start Date:**

**Painting Start Date:**

**Painting Finish Date:**

**Comments:**

# Specification



**Painting Systems**

**For**

**Aster Group**

**A S T E R**  
GROUP

**2017-2023/Aster/Tender Spec**

Project Ref: GB-133595  
Mr Chris Chapman  
Aster Group  
Sarsen Court  
Devizes  
SN10 2AZ

## Paint Schedule

The information below is to identify individual Systems for building areas to be painted.

*In order to achieve the optimum results it is extremely important to adhere to the systems and Site Work Instructions v6 quoted. Please note that AkzoNobel Decorative Paints UK will not accept responsibility for any amendments to or unauthorised usage of the wording contained in the system sheets or in the Site Work Instructions v6.*

Prior to the start of the painting contract, Client and Painting Contractor must agree arrangements with regard to the Site Work Instructions v6 clauses listed below.

- |                                 |  |
|---------------------------------|--|
| 1. Section 2: Conditions of Use | Building Repairs/Prior to Paint work           |
| 2. Section 2: Conditions of Use | Responsibility to Confirm Surface as Specified |
| 3. Section 6: Colour            | All Clauses                                    |

**Project: 2017-2023/Aster/Tender Spec, GB-133595**

Paintable Surface	PS Code	Finish Product	Colour	Notes
<b>External Decoration</b>				
Previously Painted Timber	D4038WC+G	Dulux Trade Weathershield Exterior High Gloss	Dulux Trade Colours to be confirmed by Client	To include Fascia, Soffits, Doors, Frames, Porch elements etc.
New Timber	D4032	Dulux Trade Weathershield Exterior High Gloss	Dulux Trade Colours to be confirmed by Client	
Previously Stained Timber	D4064WC+G	Dulux Trade Ultimate Woodstain	Dulux Trade Colours to be confirmed by Client	To include Fascia, Soffits, Doors, Frames, Windows, Etc.
Previously Stained T/G boards	D4118WC	Dulux Trade Ultimate Opaque	Dulux Trade Colours to be confirmed by Client	To include Panelling, Boards etc.
Previously Painted Masonry	D3041	Dulux Trade Weathershield Smooth Masonry Paint	Dulux Trade Colours to be confirmed by Client	
Previously Non-Painted Masonry	D3037	Dulux Trade Weathershield Smooth Masonry Paint	Dulux Trade Colours to be confirmed by Client	
Previously Painted Metal Work	M2331ALK	Dulux Trade Metalshield Gloss	Dulux Trade Colours to be confirmed by Client	To include Railings, Garage Doors, Etc.
Galvanised Steel Non-Painted	M2321ALK	Dulux Trade Metalshield Gloss	Dulux Trade Colours to be confirmed by Client	

Previously Stained Fencing	C4055	Cuprinol Ultimate Garden Wood Preserver (BP)	Cuprinol Colours to be confirmed by Client	
Previously Painted Floors	D8028	Dulux Trade High Performance Floor Paint	Dulux Trade Colours to be confirmed by Client	

#### **IMPORTANT NOTES**

*Due to the potential deterioration of the existing coatings and/or the potential deterioration of the existing substrates referred to within this project, the use of these specific project documents are limited to 24 months from their date of origination to the completion of the painting contract. It is recommended that this documentation be reviewed with AkzoNobel Decorative Paints UK when completion of the project is greater than 24 months from the date of document origination. The origination date is on the front/title page of the specification.*

*I would draw your attention to the legal declaration below. It is important to remember that these specifications provided by **AkzoNobel Decorative Paints UK** are protected by copyright and database right and are dependent in performance terms on the use of **AkzoNobel Decorative Paints UK** and colour defining references cannot be converted to what appears to be an equivalent system from another paint manufacturer without subsequent potential loss of performance*

<b>System Code</b>	<b>D4038WC+G</b>
<b>Building Part</b>	<b><i>Previously Painted Timber - To include Fascia, Soffits, Doors, Frames, Porch elements etc.</i></b>

Surface Substrate:	Wood - Exterior Non Resinous Softwood / Hardwood	Brand:	Dulux
Previous Coating :	Paint (Solvent Based)	Required Finish Coat:	Dulux Trade Weathershield Exterior High Gloss
Surface Condition :	Defective - Light Failure / Breakdown	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	401
Finish Type :	Solvent Based		
Sheen:	High (Gloss)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v6.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Cut out and replace areas of decayed wood and/or seal any open joints using the appropriate **Repair Care International Ltd** repair method. For further information or to arrange training contact **Repair Care International Ltd**. (see clause SW 1.04.).

Thoroughly clean down all surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint.

Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and \*dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and\*dust off.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

Apply two thin coats of an appropriate knotting solution to all knots and resinous areas and allow to harden. Ensure all surfaces are fully dry before proceeding.

#### Glazing

All glazing compounds and glazing repairs must comply with BS8000: Part 7: 1990 (Code of practice for glazing).

Renew or replace defective glazing compounds or glazing beads using the appropriate **Repair Care International Ltd** repair method. Further information is available from **Repair Care International Ltd**. (see clause SW 1.04).

All bare rebates and replacement beading are to be primed with: **2 coats of Dulux Trade Weathershield Preservative Primer + (BP)**.

#### Priming

Spot prime any bare metal, metal fixings nail heads etc with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer**.

Prime all sound bare areas and areas exposed by the removal of coatings with: **2 coats of Dulux Trade Weathershield Preservative Primer + (BP)**.

#### NOTE

Do **not** apply **Dulux Trade Weathershield Preservative Primer + (BP)** over existing surfaces that are in good condition or any areas repaired with **Repair Care International Ltd** resin replacement products. All areas that have been spliced in or replaced should be basecoated in the normal way. Any excess basecoat should be wiped away using a clean lint free cloth.

#### **Making Good**

Make good all cracks, nail-holes, open joints and other imperfections with **Dulux Trade Weathershield Exterior Flexible Filler**. When set carefully rub down and \*dust off.

#### **Note**

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### **Bring Forward**

Bring forward all primed and/or filled areas to match existing system build with: **1 coat of Dulux Trade Weathershield Exterior Flexible Undercoat** of appropriate shade.

#### **Finishing System**

**1 coat of Dulux Trade Weathershield Exterior Flexible Undercoat** of selected shade.

**1 coat of Dulux Trade Weathershield Exterior High Gloss** of selected shade.

#### **\*Caution**

**Dulux Trade Weathershield Preservative Primer + (BP)** contains: 3-iodo-2 propynyl-butyl carbamate and propiconazole. Use Biocides Safely. Always read the label and product information before use.

<b>System Code</b>	<b>D4032</b>
<b>Building Part</b>	<b>New Timber</b>

Surface Substrate:	Wood - Exterior Non Resinous Softwood / Hardwood	Brand:	Dulux
Previous Coating :	None / New	Required Finish Coat:	Dulux Trade Weathershield Exterior High Gloss
Surface Condition :	Good (New uncoated)	No. of Finish System Coats:	3
Durability Performance :	High	Data Sheet Number:	401
Finish Type :	Solvent Based		
Sheen:	High (Gloss)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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#### Preparation

Woods with a knot content above that specified in BS EN 942 should not be used. New wood should ideally be preservative impregnated, see BS 8413:2003. In some situations this may be mandatory.

Thoroughly clean down to ensure all areas are free from dirt, grease and surface contaminants. Carefully remove any plaster or mortar deposits. Remove oils from surface by wiping with White Spirit. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round all sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and \*dust off.

Apply two thin coats of an appropriate knotting solution to all knots and resinous areas and allow to harden. Ensure all surfaces are fully dry before proceeding.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Priming

Spot prime any bare metal, metal fixings nail heads etc with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer.**

LIBERALLY APPLY **2 coats of Dulux Trade Weathershield Preservative Primer + (BP)** overall.

**\*Caution Dulux Trade Weathershield Preservative Primer + (BP)** contains: 3-iodo-2 propynyl-butyl carbamate and propiconazole. Use Biocides Safely. Always read the label and product information before use.

#### Making Good

Make good all cracks, nail-holes, open joints and other imperfections with **Dulux Trade Weathershield Exterior Flexible Filler**. When set carefully rub down and \*dust off. Glaze open rebates with an appropriate glazing compound compatible with the coating system. Follow the manufacturers instructions regarding 'firming off' / overcoating period.

#### NOTE

In the case of bead glazing, ensure rebates and beads are treated on all faces as for the general areas. Bed beads onto suitable flexible glazing mastic before fixing down firmly.

#### Fillers, Stoppers & Glazing Compounds

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Finishing System

**2 coats of Dulux Trade Weathershield Exterior Flexible Undercoat** of selected shade.

**1 coat of Dulux Trade Weathershield Exterior High Gloss** of selected shade.

<b>System Code</b>	<b>D4064WC+G</b>
<b>Building Part</b>	<b><i>Previously Stained Timber - To include Fascia, Soffits, Doors Frames, Windows, Etc.</i></b>

Surface Substrate:	Wood - Exterior Non Resinous Softwood / Hardwood	Brand:	Dulux
Previous Coating :	Woodstain	Required Finish Coat:	Dulux Trade Ultimate Woodstain
Surface Condition :	Defective - Light Failure / Breakdown	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	623
Finish Type :	Solvent Based		
Sheen:	Mid (Satin / Silk)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Cut out and replace areas of decayed wood and/or seal any open joints using the appropriate **Repair Care International Ltd** repair method. For further information or to arrange training contact **Repair Care International Ltd**. (see clause SW 1.04.).

Thoroughly clean down all surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint.

Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and \*dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and\*dust off.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Glazing

All glazing compounds and glazing repairs must comply with BS8000: Part 7: 1990 (Code of practice for glazing).

Renew or replace defective glazing compounds or glazing beads using the appropriate **Repair Care International Ltd** repair method. Further information is available from **Repair Care International Ltd**. (see clause SW 1.04.).

All bare rebates and replacement beading are to be primed with: **2 coats of Dulux Trade Aquatech Preservative Basecoat + (BP)**.

#### Priming

Prime all sound bare areas and areas exposed by the removal of coatings with: **2 coats of Dulux Trade Aquatech Preservative Basecoat + (BP)**.

#### NOTE

Do **not** apply **Dulux Trade Aquatech Preservative Basecoat + (BP)** over existing surfaces that are in good condition or any areas repaired with **Repair Care International Ltd** resin replacement products. All areas that have been spliced in or replaced should be basecoated in the normal way. Any excess basecoat should be wiped away using a clean lint free cloth.

(Joints and areas of end grain to receive an additional coat).

If required, touch in any primed areas with **Dulux Trade Ultimate Woodstain** to match the surrounding timber for colour and build. Allow to dry.

#### **Making Good**

Make good all cracks, nail holes, open joints and other imperfections with a suitable stopper / filler designed for use with a woodstain system. Allow the material to set before rubbing down and \*dusting off.

#### **Fillers & Stoppers**

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

#### **Note**

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### **Finishing System**

**2** coats of **Dulux Trade Ultimate Woodstain** of selected shade.

#### **\*Caution**

**Aquatech Preservative Basecoat + (BP)** contains: 3-iodo-2-propynyl-n-butyl carbamate and propiconazole. Use biocides safely. Always read the label and product information before use.

<b>System Code</b>	<b>D4118WC</b>
<b>Building Part</b>	<b>Previously Stained T/G boards - To include Panelling, Boards etc.</b>

Surface Substrate:	Wood - Exterior Non Resinous Softwood / Hardwood	Brand:	Dulux
Previous Coating :	Woodstain	Required Finish Coat:	Dulux Trade Ultimate Opaque
Surface Condition :	Defective - Light Failure / Breakdown	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	624
Finish Type :	Solvent Based		
Sheen:	Mid (Satin / Silk)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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#### Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Cut out and replace areas of decayed wood and/or seal any open joints using the appropriate **Repair Care International Ltd** repair method. For further information or to arrange training contact **Repair Care International Ltd**. (see clause SW 1.04.).

Thoroughly clean down all surfaces with soap and water, detergent solution or suitable solvent, to remove all dirt, grease and surface contaminants. Remove all blistered, poorly adhering or otherwise defective coatings. Where flaking has occurred or coatings are defective, the entire member or section must be stripped back to the nearest joint.

Open-up all joints which are not tight fitting and rake out thoroughly. Rub down to 'feather' broken edges and \*dust off. Abrade overall in the direction of the grain to remove any grey denatured timber, raised grain and round sharp edges (a radius of 1 mm to 2 mm for timber other than sills and thresholds; 3mm for sills and thresholds) and\*dust off.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Important Note

When using opaque or solid colour woodstains apply two thin coats of an appropriate knotting solution to all knots and resinous areas and allow to harden. Ensure all surfaces are fully dry before proceeding.

#### Glazing

##### NOTE

Linseed oil putty is not suitable for use under woodstains, varnishes or water based systems.

All glazing compounds and glazing repairs must comply with BS 8000: Part 7: 1990 (Code of practice for glazing).

Hack out all cracked or defective glazing putties. Remove all defective or loose beading. Clean the rebates and apply: **2 coat(s) of Dulux Trade Aquatech Preservative Basecoat + (BP)** to all bare areas. Similarly, treat beading and any new wood which is to be spliced-in on all faces and edges, i.e. rub down and prime.

#### REPLACEMENT OF GLAZING COMPOUNDS WHERE NECESSARY:

When dry, re-glaze with appropriate glazing compound and allow to harden before further treatment. The compound manufacturer's recommendations must be adhered to, even if at variance with this system.

#### REPLACEMENT OF BEADING WHERE NECESSARY:

Bed in a suitable external quality mastic in accordance with the manufacturer's instructions and screw down tightly using non-ferrous fixings.

#### Priming

Prime all sound bare areas and areas exposed by the removal of coatings with: **2 coats of Dulux Trade Aquatech Preservative Basecoat + (BP)**.

#### NOTE

Do **not** apply **Dulux Trade Aquatech Preservative Basecoat + (BP)** over existing surfaces that are in good condition or any areas repaired with **Repair Care International Ltd** resin replacement products. All areas that have been spliced in or replaced should be basecoated in the normal way. Any excess basecoat should be wiped away using a clean lint free cloth.

(Joints and areas of end grain to receive an additional coat).

#### Making Good

Make good all cracks, nail holes, open joints and other imperfections with a suitable stopper / filler designed for use with a woodstain system. Allow the material to set before rubbing down and \*dusting off.

#### Fillers & Stoppers

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Bring Forward

Bring forward all primed and/or filled areas to match existing system build with: **1 coat of Dulux Trade Ultimate Opaque** of appropriate shade.

#### Finishing System

**2 coats of Dulux Trade Ultimate Opaque** of selected shade.

#### \*Caution

**Aquatech Preservative Basecoat + (BP)** contains: 3-iodo-2-propynyl-n-butyl carbamate and propiconazole. Use biocides safely. Always read the label and product information before use.

<b>System Code</b>	<b>D3041</b>
<b>Building Part</b>	<b>Previously Painted Masonry</b>

Surface Substrate:	Walls - Exterior Plaster / Render	Brand:	Dulux
Previous Coating :	Paint (Water Based)	Required Finish Coat:	Dulux Trade Weathershield Smooth Masonry Paint
Surface Condition :	Defective - Light Failure / Breakdown	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	418
Finish Type :	Water Based		
Sheen:	Low (Flat / Matt)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v6.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

Thoroughly clean down the surfaces to remove all dirt grease and surface contaminants.

Allow to dry. Remove all blistered, poorly adhering or otherwise defective coatings. Remove all loose or powdery material by vigorously brushing down with suitable stiff brushes and \*dust off. **(Do not use wire brushes)** Where appropriate **(not applicable to textured surfaces)** rub down sound areas to produce the necessary 'key' for good adhesion. \*Dust off.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Making Good

Cut out and make good cracks, holes and other imperfections with a \*suitable material.  
Allow to set and dry out thoroughly. Where appropriate, rub down the surface. \*\*Dust off.

#### Note

\*Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

#### Note

\*\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Priming

If surfaces remain powdery and friable after thorough preparation, they must be sealed with: **1 coat of Dulux Trade Weathershield Stabilising Primer** to penetrate the surface and avoid leaving a glossy film.

Prime all sound bare areas and areas exposed by the removal of coatings with: **1 coat of Dulux Trade Weathershield Smooth Masonry Paint** of appropriate shade thinned up to **1 part Water to 5 parts of product** as appropriate.

#### Bring Forward

Bring forward all areas which, during preparation, were either taken back to bare substrate or disfigured/exposed by the removal of the previous coating with: **1 coat of Dulux Trade Weathershield Smooth Masonry Paint** of selected shade.

#### Finishing System

**2 coats of Dulux Trade Weathershield Smooth Masonry Paint** of selected shade.

<b>System Code</b>	<b>D3037</b>
<b>Building Part</b>	<b>Previously Non-Painted Masonry</b>

Surface Substrate:	Walls - Exterior Plaster / Render	Brand:	Dulux
Previous Coating :	None / New	Required Finish Coat:	Dulux Trade Weathershield Smooth Masonry Paint
Surface Condition :	Good (New uncoated)	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	418
Finish Type :	Water Based		
Sheen:	Low (Flat / Matt)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

Thoroughly clean down the surfaces to remove all dirt, grease and surface contaminants.

Carefully remove cement and mortar deposits. Remove efflorescence and under-bound slurry by brushing or rubbing with a dry cloth followed by wiping with a damp cloth. Allow to dry. Brush the surface to remove any loose aggregate.

**(Do not use wire brushes)**

#### Making Good

Cut out and make good cracks, holes and other imperfections with a \*suitable material.

Allow to set and dry out thoroughly. Where appropriate, rub down the surface. \*\*Dust off.

#### Note

\*Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

#### Note

\*\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.

(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Priming

Prime overall with: 1 coat of **Dulux Trade Weathershield Smooth Masonry Paint** of selected shade thinned up to 1 part **Water** to 5 parts of product as appropriate.

#### Finishing System

2 coats of **Dulux Trade Weathershield Smooth Masonry Paint** of selected shade.

<b>System Code</b>	<b>M2331ALK</b>
<b>Building Part</b>	<b>Previously Painted Metal Work - To include Railings, Garage Doors, Etc.</b>

Surface Substrate:	Metal - Ferrous (Iron & Steel) (External)	Brand:	Dulux
Previous Coating :	Paint (Solvent Based)	Required Finish Coat:	Dulux Trade Metalshield Gloss
Surface Condition :	Defective - Light Failure / Breakdown	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	512
Finish Type :	Solvent Based		
Sheen:	High (Gloss)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
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- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

**NB** It is essential that the system applied is compatible with the factory applied primer. If in doubt consult AkzoNobel Decorative Paints UK Technical Advice Centre on 03332 227070.

Thoroughly clean down to remove all surface contamination. **Carefully scrape back to a firm edge all areas of damaged paint coatings. Scrape and wire brush corroded steel to produce a clean metal surface.** Rub down with a suitable abrasive and \*dust off. All manually prepared surfaces should be prepared to a minimum standard of St3. BS EN ISO 8501-1: 2007 at the time of coating.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Priming

Prime all bare metal with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer** applied to give a minimum wet film thickness of **150** microns giving a minimum dry film thickness of **65** microns.

#### Finishing System

**2 coats of Dulux Trade Metalshield Gloss** each applied to give a minimum wet film thickness of **80** microns per coat, giving a minimum dry film thickness of **40** microns per coat.

<b>System Code</b>	<b>M2321ALK</b>
<b>Building Part</b>	<b>Galvanised Steel Non-Painted</b>

Surface Substrate:	Metal - Galvanised (External)	Brand:	Dulux
Previous Coating :	None / New	Required Finish Coat:	Dulux Trade Metalshield Gloss
Surface Condition :	Good (New uncoated)	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	512
Finish Type :	Solvent Based		
Sheen:	High (Gloss)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v6.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

Scrub the surfaces with soap and water, detergent solution or suitable solvent to remove all dirt, oil, grease etc. Rinse off with clean water and allow to dry. **It is essential to thoroughly wash and scrub the surfaces with fresh water to remove all zinc corrosion products and other contaminants. Apply Mordant Solution and rinse. Allow to dry.** Prepare rusted areas by hand or power tool to St3. BS EN ISO 8501-1: 2007 .  
 \*Dust off. Ensure the surface is clean and dry.

#### Note

\*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust.  
 (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Clause SW4.20 for further information.)

#### Priming

Prime all bare metal with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer** applied to give a minimum wet film thickness of **150** microns giving a minimum dry film thickness of **65** microns.

#### Finishing System

**2 coats of Dulux Trade Metalshield Gloss** each applied to give a minimum wet film thickness of **80** microns per coat, giving a minimum dry film thickness of **40** microns per coat.

<b>System Code</b>	<b>C4055</b>
<b>Building Part</b>	<b>Previously Stained Fencing</b>

Surface Substrate:	Wood - Exterior Landscape / Garden Timber	Brand:	Cuprinol
Previous Coating :	Woodstain	Required Finish Coat:	Cuprinol Ultimate Garden Wood Preserver (BP)
Surface Condition :	Defective - Heavy Failure / Incompatible	No. of Finish System Coats:	2
Durability Performance :	Normal	Data Sheet Number:	CT698
Finish Type :	Water Based		
Sheen:	Low (Flat / Matt)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v6.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

Completely remove poorly adhering or defective coatings and brush down to remove loose fibres and grey denatured timber. Thoroughly clean down to ensure all areas are free from dirt, grease and surface contaminants. **Surfaces which are contaminated with mould and algal growths should be scraped to remove the mass and then treated with Dulux Trade Weathershield Multi-Surface Fungicidal Wash.** After 24 hours rinse off and allow to dry. A second treatment is sometimes required. Ensure all surfaces are fully dry before proceeding.

Important notes to be read in conjunction with this system.

If the wood is in contact with the ground it is essential that it has been preservative impregnated to BS 1722.

**\*Dulux Trade Weathershield Multi-Surface Fungicidal Wash** contains benzalkonium chloride. Use biocides safely. Always read the label and product information before use.

#### Finishing System

**2 coats of Cuprinol Ultimate Garden Wood Preserver (BP)** of selected shade.

End grain should be treated with one liberal coat of **\* Cuprinol Ultimate Garden Wood Preserver (BP)** prior to overall treatment. If the wood is in contact with the ground it is essential that it has been preservative impregnated to BS 1722.

**\*Cuprinol Ultimate Garden Wood Preserver (BP)** contains propiconazole. Use biocides safely. Always read the label and product information before use.

<b>System Code</b>	<b>D8028</b>
<b>Building Part</b>	<b>Previously Painted Floors</b>

Surface Substrate:	Flooring - Concrete	Brand:	Dulux
Previous Coating :	Paint (Water Based)	Required Finish Coat:	Dulux Trade High Performance Floor Paint
Surface Condition :	Defective - Light Failure / Breakdown	No. of Finish System Coats:	2
Durability Performance :	High	Data Sheet Number:	533
Finish Type :	Water Based		
Sheen:	Mid (Satin / Silk)		

- Comply at all times with BS 6150: 2006+A1:2014 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944-5:2007 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
- AkzoNobel Decorative Paints will not accept responsibility for any unauthorised amendments or usage of the wording contained in this System sheet and in Paint's Site Work Instructions v6.
- In order to achieve the optimum results, it is extremely important to adhere to the systems and AkzoNobel Decorative Paint's Site Work Instructions v6 quoted.
- Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005

#### Preparation

The amount of preparatory work required on a Previously Coated Surface can vary considerably due to a variety of circumstances. This System is for Preparation up to and including partial failure/breakdown <50%. (See AkzoNobel Decorative Paints UK Site Work Instructions v6 Condition of Surface Tables for further information.)

**Remove all loose and defective coatings back to a firm edge by whatever means appropriate i.e.; scraping or abrading using mechanical methods.**

Clean the surface with soap and water, detergent solution or suitable solvent to remove dirt etc. Rinse surfaces thoroughly with frequent changes of clean water to remove all residues. Whilst wet, abrade the surface with suitable abrasive to provide a key. Rinse and allow to dry. Wet vacuum equipment or absorbent material may be required to soak up excessive water. Allow to fully dry. Before painting, sweep and vacuum the floor to remove any surface dust\*.

#### Note

\*When using sanders or removing dust wear a suitable face mask to avoid the inhalation of dust.  
(See AkzoNobel Decorative Paints UK Site Work Instructions v5 Clause SW4.20 for further information.)

#### Making Good

Make any repairs necessary using a levelling \*compound that is suitable for the usage and loading requirements of the area involved.

#### \*Note

Use only good quality/compatible materials and follow the manufacturers' recommendations for use, even if at variance with this system.

#### Priming

Spot prime any bare ferrous metal (fixings etc.) with: **1 coat of Dulux Trade Metalshield Zinc Phosphate Primer.**

Prime all bare areas and areas exposed by the removal of coatings with: **1 coat of Dulux Trade High Performance Floor Paint** of selected shade thinned up to 1 part **Water** to **10** parts of activated paint as appropriate.

#### Finishing System

**2 coats of Dulux Trade High Performance Floor Paint** of selected shade.

#### Line Marking

Where lines are to be marked on the surface, apply one coat of Dulux Trade Line Marking Paint of selected shade. For heavily textured surfaces an additional finish coat may be required. See system H5002 for further details.

#### Application Guidance

##### Mixing

Base and Activator have been supplied in correct proportions. Add all of the Base to the Activator container and mix thoroughly for at least 5 minutes, until the product is smooth and even. Do **not** mix part units. Badly activated or incorrectly mixed materials will affect performance and may cause early failure or discolouration.

Once activated, this product has a pot life of approximately one hour.  
Thinning should be done after the two parts have been mixed together.  
Incorrect mixing can result in a defective dry film.  
Do **not** attempt to use or thin the product after the pot life time stated.

**Application**

Apply the activated paint by brush or short pile roller. Work well into the surface and 'lay off' to produce a smooth finish.  
Do **not** go back over the coating when partly dry.

Site Work Instruction	AkzoNobel Decorative Paints UK Site Work Instructions v6 - 2017
Clause Reference	Section 1: Manufacturer and Brand Information
SW 1.01	<b><u>Manufacturer Details</u></b> AkzoNobel Decorative Paints UK Wexham Road Slough Berkshire SL2 5DS
SW 1.02	<b><u>Materials Specified</u></b> The materials specified in our system sheets are from <b>Dulux Trade, Armstead Trade, Cuprinol, Hammerite, Sikkens and Polycell Trade</b> Product Information Sheets and Safety Data Sheets are obtainable via <a href="http://www.duluxtrade.co.uk">www.duluxtrade.co.uk</a> , AkzoNobel Distributors or the Technical Advice Centre by telephone on 03332 227070.
SW 1.04	<b><u>Repair Care Systems Limited.</u></b> Some materials specified in our system sheets are from <b>Repair Care International Limited</b> . Product Information Sheets and Safety Data Sheets are obtainable via AkzoNobel Distributors, the Technical Advice Centre by telephone on 03332 227070, or by contacting Repair Care International Limited directly on 01827 – 302517. Further information is available via <a href="http://www.repair-care.com">www.repair-care.com</a>
Clause Reference	AkzoNobel Decorative Paints UK Site Work Instructions v6 - 2017
Clause Reference	Section 2: Information on Conditions of Use
SW 2.01	<b><u>Use of Specified Products</u></b> Coating materials to be obtained from the manufacturer and specified brand where indicated. It is not permissible to substitute the indicated brand. It is the responsibility of the painting contractor to familiarise him/her with these materials.
SW 2.02	<b><u>AkzoNobel Decorative Paints UK Systems</u></b> The 'PaintSpec Systems are for Professional use only and are offered as a service to Specifiers & Contractors who require access to painting systems and represent the most commonly recommended painting specifications in the U.K. A 'Bespoke' Specification Service is available across the U.K. to Professional Specifiers & Contractors by contacting Dulux Trade Technical Advice Centre, AkzoNobel, Wexham Road, Slough, Berkshire SL2 5DS. Tel: 03332 227070. AkzoNobel will not accept responsibility for any unauthorised amendments or usage of the wording contained in the System sheets or in these Site Work Instructions v5. In order to achieve the optimum results it is important to adhere to the Systems and Site Work Instructions quoted.
SW 2.03	<b><u>Relevant Code of Practice</u></b> Care and attention must be employed when using the systems and the relevant British Code of Practice must also be complied with. BS 6150: 2006 Code of Practice for Painting of Buildings (or as amended) and BS EN ISO 12944: 1998 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).
SW 2.04	<b><u>Relevant Information Sheets and Instructions to be Retained on Site</u></b> A copy of all the System sheets, Product Information, Health and Safety Information and Site Work Instructions supplied must be retained on site during the contract period for easy reference by site and visiting personnel.
SW2.05	<b><u>Building Repairs / Prior to Paint work</u></b> Prior to the start of the painting contract the Client and the Painting Contractor must agree arrangements with regard to repair work. Prior to Painting repairs to substrates which are to be coated must be undertaken by the Clients' choice of Contractor in advance of the expected painting start date. The aforementioned substrates must be dry in depth (where applicable) and have been accepted by both parties as in a suitable condition to paint. The notification procedures when, during the painting contract, a painter discovers damaged or missing substrates requiring replacement, must be in place and be clearly understood. The aforementioned replacement of substrate must be identified as <b>not</b> part of the painting contract and must therefore be undertaken by the Clients' choice of Contractor.
SW2.06	<b><u>Responsibility to Confirm Surface as Specified</u></b> It is expected of the <b>Painting Contractor</b> that he ensures/confirms that the surface to be painted is 'as described' in the System Sheet he is given. If the existing coating is not 'as described' (e.g. the existing coating is Solvent Based and not Water Based or the substrate is Galvanised Metal & not Ferrous Metal) then it is the <b>Painting Contractor's</b> responsibility to report back to the Client and to then be instructed which alternative System Sheet to use.

SW 2.07	<p><b><u>Instructions Provided Separately</u></b> Any instructions provided separately must be used in conjunction with the documents supplied.</p>
SW 2.08	<p><b><u>Full Extent of Work</u></b> Contractors must satisfy themselves as to the full extent of the work to be carried out, whether mentioned in the documents or otherwise.</p>
SW 2.09	<p><b><u>Measurements and Close Inspection</u></b> Measurements and close inspection must be made to enable accurate preparation of tenders.</p>
SW 2.10	<p><b><u>Representative Access</u></b> AkzoNobel Representatives must be allowed free access to the work and any access equipment (ladders etc.) shall be provided by the Contractor immediately on request. The actual percentage of properties or work inspected and recorded will have been agreed with the client prior to commencement of the contract.</p>
SW 2.20	<p><b><u>COSHH Assessment</u></b> The contractor must carry out a full assessment of Risk as required under COSHH Regulations 1994, (or as amended) before commencing work.</p>
SW 2.21	<p><b><u>Preparation of Surfaces / Sequence of Work</u></b> The contractor must adhere to the detailed preparation of surfaces and sequence of work as laid down in these documents.</p>
SW 2.22	<p><b><u>Conditions Suitable/Unsuitable for Painting</u></b> Most coatings are dependent on the evaporation of the solvent or thinner at the initial drying stage. High or Low Temperature and/or High Humidity will affect coating application and can permanently affect the coating's performance. It is therefore recommended that application is not carried out when the temperature falls below 5 degrees centigrade (Solvent borne) or 8 degrees centigrade (Water borne) or when the relative humidity exceeds 80%. Consideration must also be taken regarding the temperature of the surface to which the coating is to be applied. Refer to <b>BS 6150: 2006 Code of Practice for Painting of Buildings</b> (or as amended) for further guidance.</p>
SW 2.23	<p><b><u>Personal Protection</u></b> Work in well ventilated areas. Use suitable personal protective equipment (respiratory, eye and skin), as necessary. Treatments for the removal of surface coatings (such as sanding, burning off and use of chemicals) may generate hazardous dust and/or fumes. Manufacturer's advice should be followed at all times.</p>
SW 2.24	<p><b><u>Log of Ambient Conditions</u></b> Keep a log of ambient conditions during the course of the work in line with BS 6150 and ISO 12944: 1998 Paints and Varnishes - Corrosion Protection of Steel Structures by Protective Paint Systems (or as amended).</p>
SW 2.25	<p><b><u>Storage</u></b> Extremes of temperature and humidity during storage must be avoided.</p>
SW 2.26	<p><b><u>Accurate Logs and Records of Materials and Surfaces</u></b> Log all batch numbers and deliveries of materials used and the surface to which they are applied.</p>
SW 2.27	<p><b><u>Materials to be Thoroughly Mixed and Stirred</u></b> All materials must be thoroughly mixed or stirred before use unless otherwise directed and used in accordance with instructions from AkzoNobel Decorative Paints UK.</p>
SW 2.31	<p><b><u>Documentation – Time Limitation</u></b> Due to the potential deterioration of the existing coatings and/or the potential deterioration of the existing substrates referred to within this project, the use of these specific project documents are limited to twenty - four months from their date of origination to the completion of the painting contract. It is recommended that this documentation be reviewed with the originator when completion of the project is greater than twenty - four months from the date of document origination. AkzoNobel Decorative Paints UK will not accept responsibility for any documentation relating to a project that exceeds this twenty - four period unless the documentation has been reviewed and approved by an AkzoNobel representative.</p>
SW 2.32	<p><b><u>Volatile Organic Compounds</u></b> Products supplied for the carrying out of this specification are compliant with Statutory Instrument 2005 No. 2773 (Environmental Protection) - The Volatile Organic Compounds in Paints, Varnishes and Vehicle Refinishing Products Regulations 2005.</p>

AkzoNobel Decorative Paints UK Site Work Instructions v6 - 2017	
Clause Reference	Section 3: Substrates
SW 3.10	<p><b><u>Walls –Areas of use</u></b></p> <p>The systems for Walls are suitable for <b>External</b> Render, Pebbledash, Tyrolean, Block, Approved Brick, Concrete, Cement Boards and Calcium Silicate Boards</p>
SW 3.11	<p><b><u>Walls – Cleaning &amp; Repairing</u></b></p> <p>See BS 8221:2000 Code of Practice for Cleaning and Surface Repair of Buildings (or as amended). This gives guidance on cleaning natural stones, brick, terracotta and concrete.</p>
SW 3.12	<p><b><u>Walls - External Wall Repairs</u></b></p> <p>Building repairs should be carried out in advance of the start of the painting contract. See Clause SW 2.05 for further information.</p> <p>All loose, hollow or defective rendering should be hacked off, and all large cracks cut out and defective or spalling bricks and concrete repaired and renewed with a suitable/matching material. All loose and defective pointing should be raked out and the surface brushed down to remove all dust and sandy material. The cleaned surface should then be prepared as appropriate and repoint with a suitable material. Allow to dry out completely. Remove any salts, loose sand or aggregate etc and *dust off. Cut out and make good cracks, holes and other imperfections with cement and sand and allow to dry out completely.</p> <p>*When rubbing down dry and/or dusting off wear a suitable face mask to prevent the inhalation of dust. See SW 4.20 for further information.</p>
SW 3.30	<p><b><u>Wood –Areas of use</u></b></p> <p>For Construction purposes, wood that is deemed non-durable, and untreated, should be preservative impregnated, see BS 8413:2003.</p>
SW 3.31	<p><b><u>Wood – Resin &amp; Knots</u></b></p> <p>When encountering knots and resinous areas to be painted, apply two thin coats of a suitable Knotting Solution and allow to harden. For further guidance re knot content etc please refer to BS EN 942</p>
SW 3.32	<p><b><u>Wood - Arrises</u></b></p> <p>Prior to commencement of work to any window or item of joinery, the contractor may be requested to carry out an inspection of arrises. Allowance will be deemed to have been made within the tender sum for arrises to be created which comply with B.S.6150 Section 2 / 5 (Design, Specification and Organisation) or as amended:- a radius of 1 mm to 2 mm for timber other than sills and thresholds; sills and thresholds might need a 3 mm rounding.</p>
SW 3.33	<p><b><u>Wood - High Risk Joinery Sections</u></b></p> <p>Where instructed to do so, in all cases, completely remove all coatings from sills, lower horizontal members of frames and sashes, adjacent vertical rails to the height of 150 mm, and all weather-bars to doors. For all defective areas, other than those mentioned above, the entire member or section must be stripped back to the nearest joint.</p>
SW 3.34	<p><b><u>Wood - Dimensional Stability</u></b></p> <p>Dimensional stability is a key requirement for doors and windows. Low build stains are therefore not recommended for use on these substrates.</p>
SW 3.35	<p><b><u>Wood - Failed Joinery Sections</u></b></p> <p>Where instructed to do so, use the appropriate Repair Method from the Repair Care International document "A Guide to Specifying Pre-Paint Repairs." See Clause SW 1.04 for further information.</p>
SW 3.36	<p><b><u>Wood - Building Repairs / Replacement of Decayed Timber</u></b></p> <p>Building repairs and the replacement of decayed timber with suitably preservative treated wood should be carried out in advance of the start of the painting contract. See Clause SW 2.05 for further information. Surfaces should then be allowed to dry out completely before painting.</p>
SW 3.37	<p><b><u>Wood - Denatured Woodwork</u></b></p> <p>Failure to remove denatured wood before painting is a common cause of premature paint failure. Ensure that all denatured wood is completely removed by *manual abrasion or by power sanding to produce new clean sound wood.</p> <p>*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust. (See SW 4.20 for further information.)</p>
SW3.38	<p><b><u>Wood – Moisture Content</u></b></p> <p>The moisture content of the timber should not exceed 18% for exterior use.</p>
SW 3.50	<p><b><u>Metals – Complexity</u></b></p> <p>It can be notoriously difficult to identify specific types of metal and, very often, the type of specialist coatings which are commonly used. We therefore recommend that if you are in any doubt, you should contact Dulux Trade Technical Advice Centre, AkzoNobel, Wexham Road, Slough, Berkshire SL2 5DS. Tel: 03332 227070 for guidance.</p>

<b>SW 3.70</b>	<p><b><u>Problem Surfaces – Areas of use</u></b></p> <p>The systems quoted for Problem Surfaces are suitable for substrates such as Ceramic Wall Tiles, Laminates, Melamine, Glass, Anodised Aluminium, *Approved Grades of Powder – Coated Steel, and Stove Enamelled surfaces etc.</p> <p>* (some contain silicone oils to make them self-cleaning and this could affect performance.)</p>
<b>AkzoNobel Decorative Paints UK Site Work Instructions v6 - 2017</b>	
<b>Clause Reference</b>	<b>Section 4: Preparation</b>
<b>SW 4.01</b>	<p><b><u>Painted Finishes / BS Code of Practice</u></b></p> <p>The whole of the painted surfaces shall be finished in accordance with <b>BS 6150: 2006 Code of Practice for Painting of Buildings</b> (or as amended) and additional requirements quoted.</p> <p>The surfaces coated should exhibit a fair and even surface of constant colour, substantially free of brush marks, fatty edges etc. Each coat shall be allowed to harden and rubbed down before the next coat is applied.</p>
<b>SW 4.10</b>	<p><b><u>Dampness</u></b></p> <p>No materials should be applied to surfaces that are structurally or superficially damp. All surfaces must be free from condensation, dirt etc before and during treatment. To prevent the re-occurrence of condensation, ensure that there is suitable ventilation.</p>
<b>SW 4.11</b>	<p><b><u>Efflorescence</u></b></p> <p>Where efflorescence is present, remove fluffy efflorescence deposits by rubbing with dry Hessian sacking at frequent intervals. Check salts do not return within 48 hours, before proceeding. Remove hard shiny efflorescence by careful *manual abrasion taking care not to damage the surface finish of the substrate. On new buildings it is advisable not to use solvent based paints for at least 12 months as this will allow the surface time to dry out thoroughly.</p> <p>*When rubbing down dry and/or dusting off wear a suitable face mask to avoid the inhalation of dust. (See SW 4.20 for further information.)</p>
<b>SW 4.13</b>	<p><b><u>External Vegetable, Mould or Algae growth</u></b></p> <p>Algae, moss, lichen and mould growths must be removed as far as is practicable by thorough scraping, followed by brushing with stiff fibre brushes. (Do not use wire brushes as strands can detach and could appear after re-painting as rust stains).</p> <p>To kill any residual growth, the affected surface should then be treated with '<b>Dulux' Trade Weathershield Multi-Surface Fungicidal Wash</b>. After 24 hours rinse off and allow to dry. A second treatment is sometimes required. Ensure all surfaces are fully dry before proceeding. Do not apply in wet weather.</p> <p><b><u>Caution</u></b></p> <p>'Dulux' Trade Weathershield Multi-Surface Fungicidal Wash contains Disodium Octaborate and Benzalkonium Chloride. Read the label before you buy. Use pesticides safely. Fungicidal Wash should not be allowed to come into contact with foodstuffs.</p>
<b>SW 4.20</b>	<p><b><u>Rubbing Down &amp; Dusting Off</u></b></p> <p>When rubbing down use a wet flattening process. Where it is not possible or practical to use a wet process, wear a suitable face mask when rubbing down dry and/or dusting off to avoid the inhalation of dust. When it is known or suspected that coatings contain lead refer to Clause SW 4.22 for further information. When preparing wood, wire wool and metallic brushes must not be used.</p>
<b>SW 4.22</b>	<p><b><u>Lead in Previous Coatings</u></b></p> <p>All AkzoNobel paints are free from any added lead. However, the wood and metal surfaces of the building, especially if it is pre-1960, may have been decorated in the past with a paint made with lead pigments. Preparation and removal of such paint can be hazardous. For a free leaflet explaining how the surface should be prepared safely contact:</p> <p>AkzoNobel Technical Group: AkzoNobel, Wexham Road, Slough SL2 5DS. Tel: 03332 227070</p>
<b>SW 4.23</b>	<p><b><u>Fire Protection Systems</u></b></p> <p>Where surfaces have been previously treated with fire retardant, check with the treatment manufacturer that the specified coating materials are compatible, and do not inhibit its performance. Inform the client of any discrepancy in coating system details and obtain instructions before proceeding with application.</p>
<b>SW 4.30</b>	<p><b><u>Friable / Powdery Surfaces</u></b></p> <p>Friable or powdery surfaces must be treated with the primer most suited to the substrate prior to the application of any subsequent compatible coating.</p>
<b>SW 4.31</b>	<p><b><u>Opening edges / Undersides of Sills</u></b></p> <p>Ensure that doors and opening windows, etc., are 'eased' as necessary before coating. All opening edges of doors and windows and undersides of sills are included in the painting work.</p>

SW 4.40	<p><b><u>Glazing – Repair &amp; Replace Where Necessary - Repaircare</u></b>  All glazing compounds and glazing repairs must comply with BS8000: Part 7: 1990 (Code of practice for glazing). Renew or replace defective glazing compounds or glazing beads using the appropriate Repair Method from the Repair Care Systems document "A Guide to Specifying Pre-Paint Repairs." See Clause <b>SW 1.04</b> for further information.</p>
SW 4.41	<p><b><u>Glazing – Repair &amp; Replace Where Necessary</u></b>  All glazing compounds and glazing repairs must comply with BS 8000: Part 7: 1990 (Code of practice for glazing). Hack out all cracked or defective glazing putties. Remove all defective or loose beading. Clean the rebates and apply the appropriate priming product to all bare areas. Similarly, treat beading and any new wood which is to be spliced-in on all faces and edges, i.e. rub down and prime.  <b><u>REPLACEMENT OF GLAZING COMPOUNDS WHERE NECESSARY:</u></b>  When dry, re-glaze with appropriate glazing compound and allow to harden before further treatment. The compound manufacturer's recommendations must be adhered to, even if at variance with this system.  <b><u>REPLACEMENT OF BEADING WHERE NECESSARY:</u></b>  Bed in suitable external quality mastic in accordance with the manufacturer's instructions and <u>screw</u> down tightly using non-ferrous fixings.</p>
SW 4.42	<p><b><u>Bead Glazing</u></b>  Joinery to be stained must have the first coat of the staining system applied to rebates and beads before glazing. Joinery to be varnished must have the first coat of the varnish system applied to rebates and beads before glazing. Joinery to be painted, with the exception of both the '<b>Dulux</b>' <b>Trade Weathershield Exterior Gloss</b> systems and the '<b>Dulux</b>' <b>Trade Weathershield Exterior Quick Drying Satin</b> system, must have the primer applied to rebates and beads before glazing. Both the '<b>Dulux</b>' <b>Trade Weathershield Exterior Gloss</b> systems and the '<b>Dulux</b>' <b>Trade Weathershield Exterior Quick Drying Satin</b> system must have the primer and one undercoat applied to rebates and beads before glazing.</p>
SW 4.43	<p><b><u>Putty Glazing/Silicon Products</u></b>  Allow Putty to set for at least 7 days and, before a further 14 days, seal the putty with an oil based primer. Fully coat and protect the putty with a coating system as soon as it is sufficiently hard.  <b>Silicone - Based products</b> should only be applied upon completion of the finishing coats.</p>
SW 4.50	<p><b><u>Stoppers / Fillers</u></b>  Be sure to use fillers specifically designed for the Substrate. Apply oil based stoppers/fillers after priming. Apply water based stoppers/fillers before priming unless recommended otherwise by AkzoNobel. Translucent finishes for Timber are not designed to obscure the substrate, therefore filling and stopping should be avoided wherever possible and should be done with great care. When using translucent coatings for Wood, there is little point to filling fascia board joints and glazing bead joints as the change in grain from one section to the other is often obvious, drawing attention to the filler.</p>
SW 4.51	<p><b><u>Polycell Trade Fillers</u></b>  For precise application, completion and storage guidance please refer to the product packaging or product data sheet.</p>
SW 4.60	<p><b><u>Off Site Preparation</u></b>  All off site preparation and coating to be carried out under cover in a suitable environment with adequate lighting.</p>
SW 4.70	<p><b><u>Proper Storage</u></b>  Store all items, both before and after coating, in a clean, dry area protected from the weather and mechanical damage, properly stacked with spaces to permit air circulation and prevent sticking of surfaces.</p>
SW 4.80	<p><b><u>Oil and Grease Contaminated Surfaces</u></b>  For surfaces contaminated with dirt, oil and grease, use an appropriate 'Oil &amp; Grease Remover' in accordance with the Manufacturers instructions for use.</p>

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Clause Reference	Section 5: Application
SW 5.01	<b><u>Suitability of Primers</u></b> All primers must be appropriate for the surface and for subsequent coats.
SW 5.02	<b><u>Staining / Suitable Primers</u></b> Contaminated areas that are likely to cause staining, must be treated with the primer most suited to the type of stain encountered prior to the application of any subsequent compatible coating. Determine the type of stain and thoroughly clean down the surfaces to remove dirt, grease etc. Rub down with a suitable abrasive and *dust off. *When rubbing down dry and/or dusting off wear a suitable face mask to prevent the inhalation of dust. See Clause SW 4.20 for further information. Prime the affected area with the most appropriate 'sealer' for the staining encountered. 'Dulux' Trade Stain Block Plus (Water Based) for sealing inks, caffeine, biro and scuffs etc. 'Dulux' Trade Aluminium Wood Primer (Solvent Based) for sealing aged-creosote, bitumen, soot, tar and smoke etc. 'Dulux' Trade Alkali Resisting Primer (Solvent Based) for sealing a wide variety of stains, including water staining.
SW 5.22	<b><u>Application of Finishing Coat</u></b> No coatings shall be left in an exposed or unsuitable situation for an undue period before applying the finishing coat.
SW 5.31	<b><u>Application Methods</u></b> Refer to <b>BS 6150: 2006 Code of Practice for Painting of Buildings Section 9.3 Application Methods Page 103</b> All methods of application are comprehensively dealt with in this Section.
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Clause Reference	Section 6: Colour
SW 6.01	<b><u>Good Working Practice When Using Colour</u></b> Before application, ensure that all materials are from the same batch. (See Clause SW 2.26). If mixed batch tins are purchased they should be 'boxed' to avoid potential colour variation. 'Boxing' requires the mixing together of the different batches in a larger container to ensure consistency of colour. Colour variation can occur when purchasing a colour for a project from a variety of sources rather than from one source and/or location. The risk of colour variation, can be reduced by taking the following action: (a) Avoid using a mixture of ready mixed colour and in store tinted colour (b) Avoid using a variety of batch numbers whether ready mixed or in store tinted. For the purpose of in store tinted colour a batch is considered to be materials tinted on one machine at the same time. (c) Purchase sufficient material for the project at one time from the same source of supply tinted on the same tinting machine. Where this is not appropriate due to storage restrictions, the supplying merchant may be able to store sufficient quantities in store for call off when required. It is good working practice to hold back sufficient original material to 'touch up' any areas of damage to the paint film prior to completion. With some paints and / or colours, especially products with mid or high sheen and / or deep colours, it may be necessary to recoat the whole area to avoid noticeable differences in film appearance for example under acute lighting conditions.
SW 6.02	<b><u>Selection of Colours and Finishes/Trial Areas/Additional Coats</u></b> All colours and finishes to be selected and approved by the client or client's agent. Provision must be made for the execution of patterns or trial areas on site if required. In general, the quantity of finishing coats specified are based on 'as existing' colours and finish types. Allowance must be made for any deviation from the standard specification. Additional coats may need to be applied should the client or client's agent select colours as described in Clause SW 6.04. AkzoNobel will not accept responsibility for the cost of the application of additional coats when the originator of the documentation (for example an AkzoNobel Representative) has not been informed of the colour schedule prior to origination of the project documentation.
SW 6.03	<b><u>Specified - "As Existing" Colour</u></b> Many specifications are written on the basis of the finish colour being 'As Existing'. Provision must be made by the successful Contactor, with the Client, to confirm and agree the 'actual' colours to be applied before application. Should a change of colour be instructed, then agreement must be reached by all parties as to the possible need for additional coats and the cost significance of such action. (See all other Clauses on Colour for further guidance.)

SW 6.04	<p><b><u>Special Processes Colours</u></b></p> <p>When any colour is to be used on rough surfaces, or where a marked change of colour is to be made, an amended process may be required and the finishing system for that surface amended to include the additional coats necessary. The finishing system for a surface that is to be significantly lighter than the previous colour (e.g. from Black to White) may also need to be amended to include the application of further coats of finish or the use of different colours or products as undercoats prior to finishing. Some strong colours, such as Poppy and Monarch in the revised BS4800 range, NCS colours with a colour intensity of 60 or more and also some Colour Palette colours as detailed below, cannot be made with the same hiding power as ordinary colours if they are to have satisfactory durability and purity of colour and therefore may require extra coats to be applied to achieve full opacity. These strong colours, known as 'Special Process Colours' are identified as such in colour cards from the supplying stockists or the Trade Technical Advice Centre (see below) with specific instruction on how many coats to apply to achieve full opacity. Some of this information will also be given on the can labels. This may involve the application of further coats of finish or the use of different colours or products as undercoats prior to finishing.</p> <p>Refer to <b>BS 6150: 2006 Code of Practice for Painting of Buildings</b> Appendix B: Paint Colours (or as amended). See relevant colour card for further guidance.</p> <p><b><u>Colour Guidance</u></b></p> <p>NCS: All colours with a colour intensity of 60 or more. e.g. (1060-Y10R).</p> <p>Colour Palette: BB, RB, BG colours with chroma value &gt;350.</p> <p>Colour Palette: YY, YR, GY colours with chroma value &gt;450.</p> <p>Colour Palette: RR, GG colours with chroma value &gt;400 e.g. (45YY 71/664).</p>
	<b>AkzoNobel Decorative Paints UK Site Work Instructions v6 - 2017</b>
Clause Reference	<b>Section 7: Operation and Maintenance</b>
SW 7.01	<p><b><u>Chemical Resistance</u></b></p> <p>In a coating system each resin, (Alkyds, Acrylated Rubbers, Epoxies, etc.) will behave in a different way when exposed to other chemicals. Care must be taken to ensure that the system selected has the best resistance to the chemicals it will be exposed to once it has been applied.</p>
SW 7.02	<p><b><u>Water-borne coatings</u></b></p> <p>Water-borne coatings can be sensitive to rubber containing plasticisers such as flexible PVC strips. The paint film may resolve due to these plasticisers and become sticky; it is advisable to replace such flexible strips for those made of EPDM rubber. We recommend that you seek the manufacturer's advice regarding this problem.</p>
SW 7.10	<p><b><u>Durability in High Wear Areas</u></b></p> <p>An extra coat of the finishing material is recommended to improve durability in high wear/traffic areas such as doors and handrails.</p>
SW 7.20	<p><b><u>Cleaning Specified Surfaces / Removal of Paint Splashes</u></b></p> <p>Where instructions are given not to paint, and to wash or dust clean, this work must be undertaken prior to painting surrounding areas and should be left clean and free from paint splashes.</p>
SW 7.30	<p><b><u>Cleaning Interior of Rainwater Goods</u></b></p> <p>Clean out interior of all gutters, rainwater heads etc.</p> <p>Thoroughly clean down the surfaces to remove all dirt grease and surface contaminants.</p>